

Universal cartridge module assembly

Tools needed



- Drilling machine
- Empty cartridge
- Glue
- Universal Cartridge module
- 2mm drill
- 8mm drill
- Silicone sealant



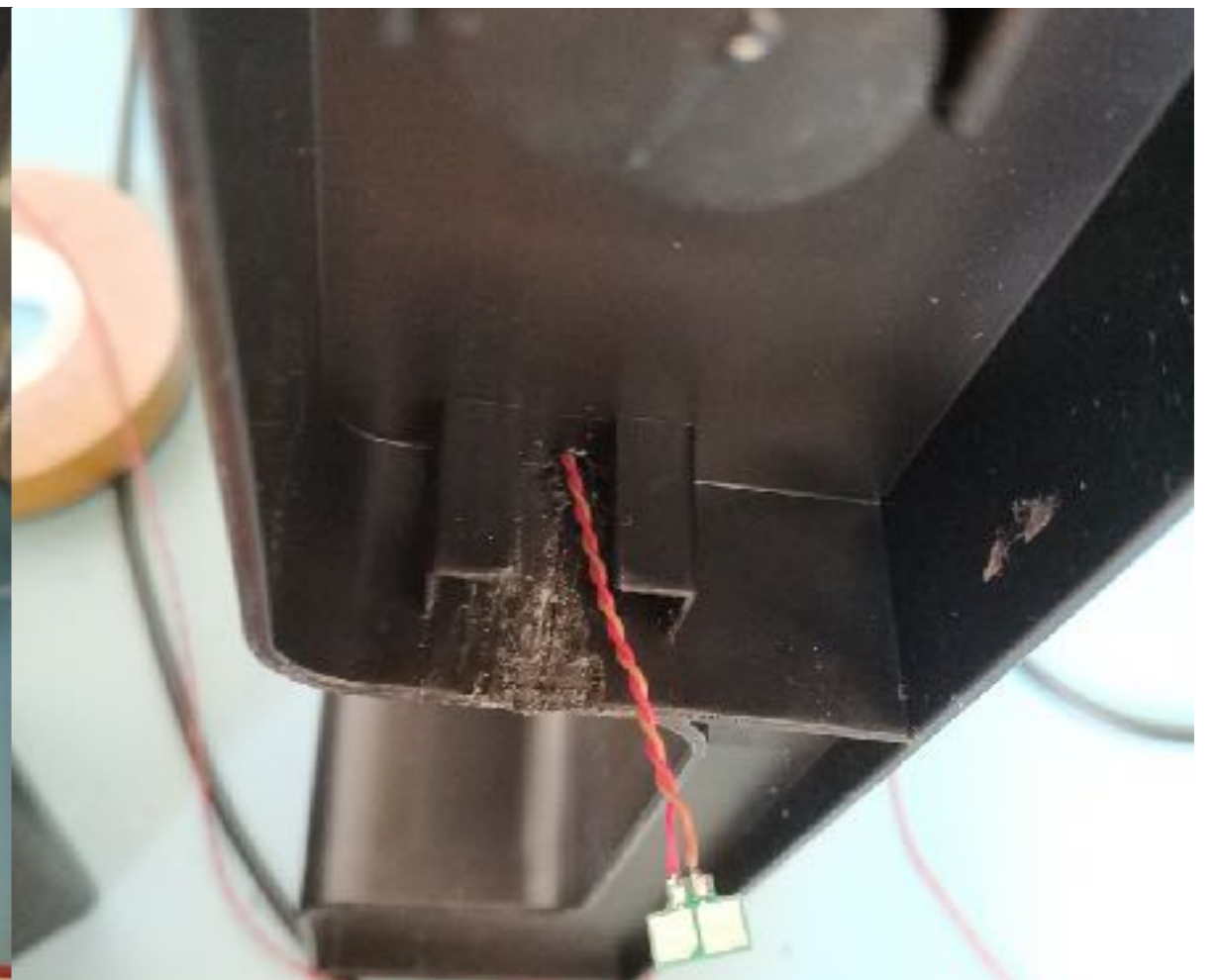
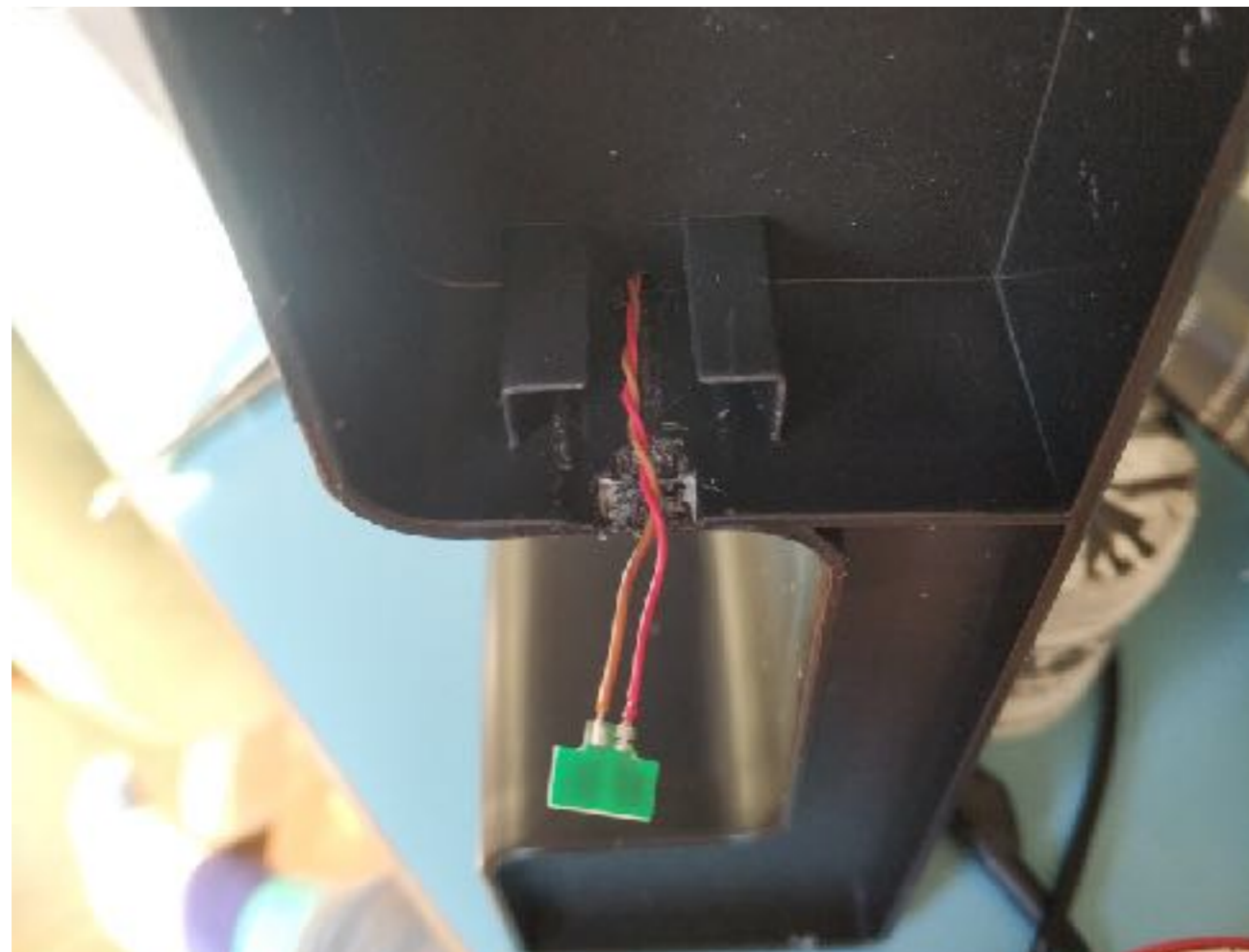
Pull cable from 8mm to 2mm hole



Apply glue to connector flange and glue in place



Seal off 2mm hole with silicone sealant



Solder on the back of the contacts, then twist and glue in place